

Figure 1A

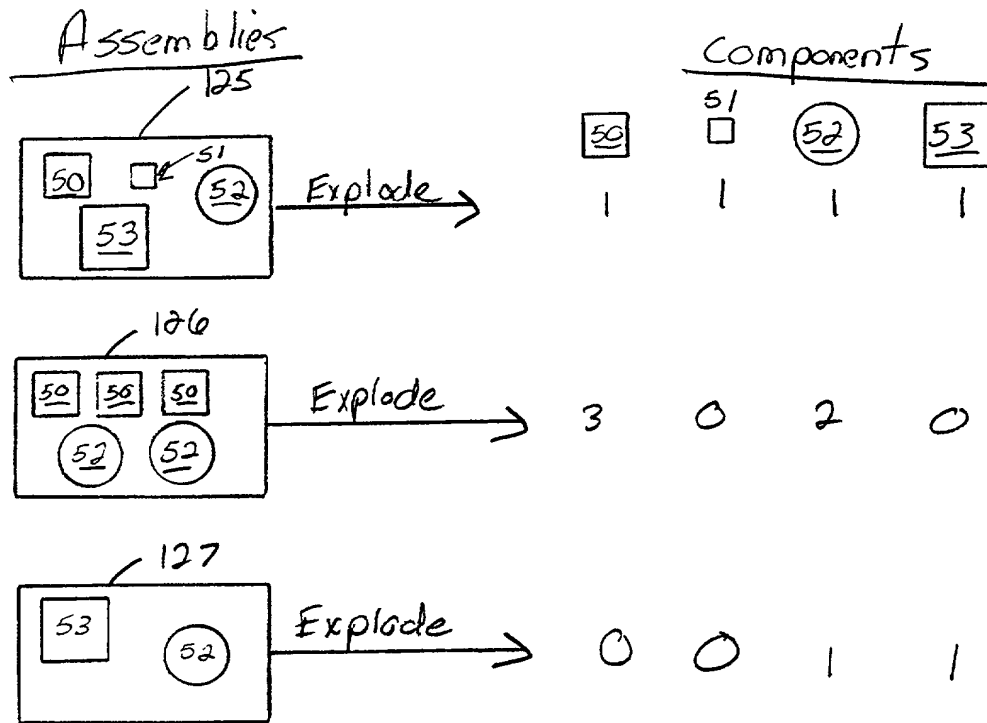


Figure 1B

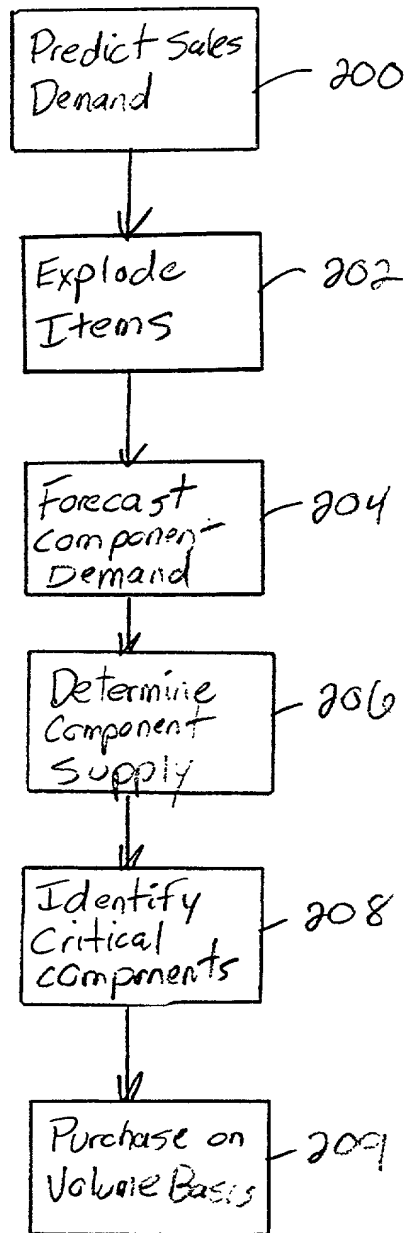


Figure 2

Ferreri et al.  
YOR9-2001-0435-US1  
Sheet 4 of 5

	<u>Past Due</u>	<u>Week 1</u>	<u>Week 2</u>	<u>Week 3</u>	<u>Week 4</u>	<u>Week 5</u>	<u>Week 6</u>	<u>TOTAL</u>
Forecast for Sales Item		100	250	400	300	650	450	2150
Exploded Forecast for Component with min profile		100	250	400	300	650	450	2150
Explode Forecast for Component without min profile	1050	1100						2150

Fig. 3

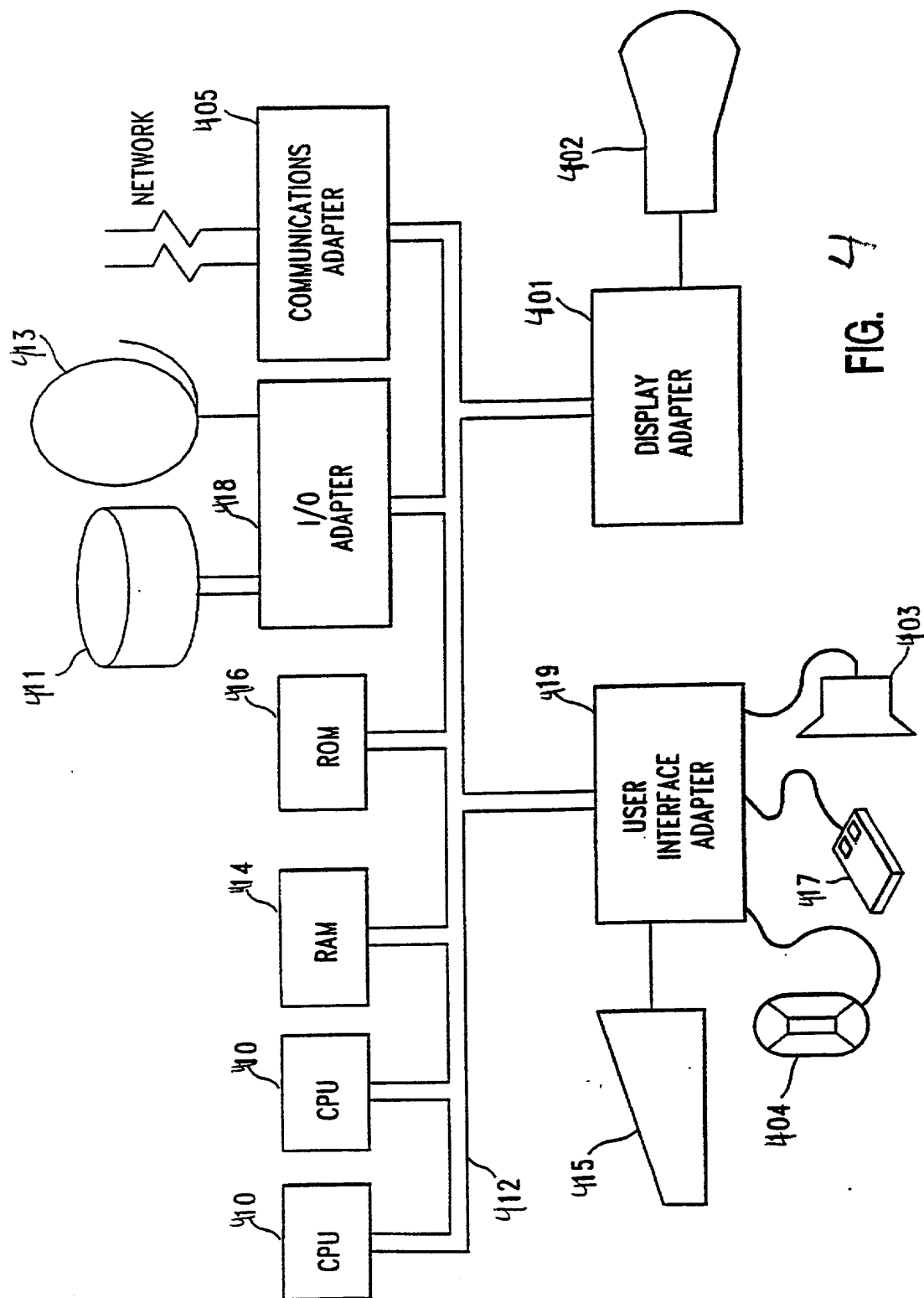


FIG. 4